

IMPROVED CONTINUOUS PROCESS FOR MAKING  
GLITTERING CUBE CORNER SHEETING

Abstract of the Disclosure

5           A continuous process for imparting a striking glittering or sparkling  
appearance to a roll of initially non-glittering cube corner sheeting includes  
exposing the sheeting to a combination of heat and pressure. The process  
includes passing the sheeting through an extended heated zone and applying  
pressure to the sheeting after it has been heated. At least one belt is employed to  
10 support or carry the sheeting as the sheeting is passed through the heated zone  
and as the pressure is applied. In one embodiment the sheeting is sandwiched  
between a pair of endless belts that pass through the extended heated zone, the  
nip, and a cooling zone downweb of the nip. The process is particularly  
advantageous for converting rolls of non-glittering cube corner sheeting into rolls  
15 of glittering cube corner sheeting.